



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PB67-43001-15
Job Sheet 173143



Part No: PB67-43001-15

Job Qty: 2 ea

Part Name: Fwd Adjustable Blade Support Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/26/18

Job Tracking No:

Due Date: 4/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A 08-06-26 new issue DD verified by:ec IPP Rev B 10.09.28 per rev C dwg EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		4/7/18	0.00	0.00	Start Up Large Fab-7		CPC
100	Large Fab	2 pcs		4/7/18	0.00	4.26	Large Fab 2		CPC
102	Mill Conv	2 pcs		4/7/18	0.00	0.71	Mill Conv 1		S.L.L. 18-04-17
105	QC	2 pcs		4/7/18	0.00	0.00	QC5		DAS 17
110	QC	2 pcs		4/7/18	0.00	0.00	QC9		DAS 17
160	Powdercoat	2 pcs		4/7/18	0.00	0.28	Powdercoat5		OK 18-1-18
170	QC	2 pcs		4/7/18	0.00	0.00	QC3		CPC
180	Small Fab	2 pcs		4/9/18	0.00	1.22	Small Fab-9		CPC
190	QC	2 pcs		4/9/18	0.00	0.00	QC5		2018-04-23
200	Packaging	2 pcs		4/9/18	0.00	0.00	Packaging3-2		2018-01-23
210	QC21-SA	2 Ea		4/9/18	0.00	0.00	QC21		DAS 21

M 138044

START: 340

OUT: 320° FwTst 4:10

DAS
21

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
PB67-43001-249	Inner Tube Bushing	2 Ea (1 ea)	90-Start up Operation	F160831
PB67-43001-253	Gusset	2 Ea (1 ea)	90-Start up Operation	F160822
PB67-43001-254	Gusset	2 Ea (1 ea)	90-Start up Operation	F160819
PB67-43001-257	Inner Tube	2 Ea (1 ea)	90-Start up Operation	F160817
MS124780	Helical Insert	2 Ea (1 ea)	180-Small Fab	F111064
MS27039-1-10	Screw	16 Ea (8 ea)	180-Small Fab	S053745
NAS1149D0316J	Washer	16 Ea (8 ea)	180-Small Fab	Fm134302.2
NAS1149D0363J	Washer	16 Ea (8 ea)	180-Small Fab	S015269
PB67-43001-71	20° Blade Support Assembly	2 Ea (1 ea)	180-Small Fab	S052741-1
PB67-43001-73	20 Degree Cover Plate	2 Ea (1 ea)	180-Small Fab	F156064
PB67-43001-83	D-Pad Assembly, Short	2 Ea (1 ea)	180-Small Fab	S057775

S059121

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	PB67-43001-249	2	21	0
	PB67-43001-253	2	20	0
	PB67-43001-254	2	20	0
	PB67-43001-257	2	6	0
180-Small Fab	MS124780	2	28	0
	MS27039-1-10	16	401	0
	NAS1149D0316J	16	857	0
	NAS1149D0363J	16	3,423	0
	PB67-43001-71	2	1	0
	PB67-43001-73	2	20	0
	PB67-43001-83	2	4	0
Part Specifications				
Specifications could not be found.				

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Container No: S060871



Part: PB67 - 43001 - 15

Job No: 173143

Serial No/Batch: S060871

Revision:

Inspector:

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Date: 04/13/18